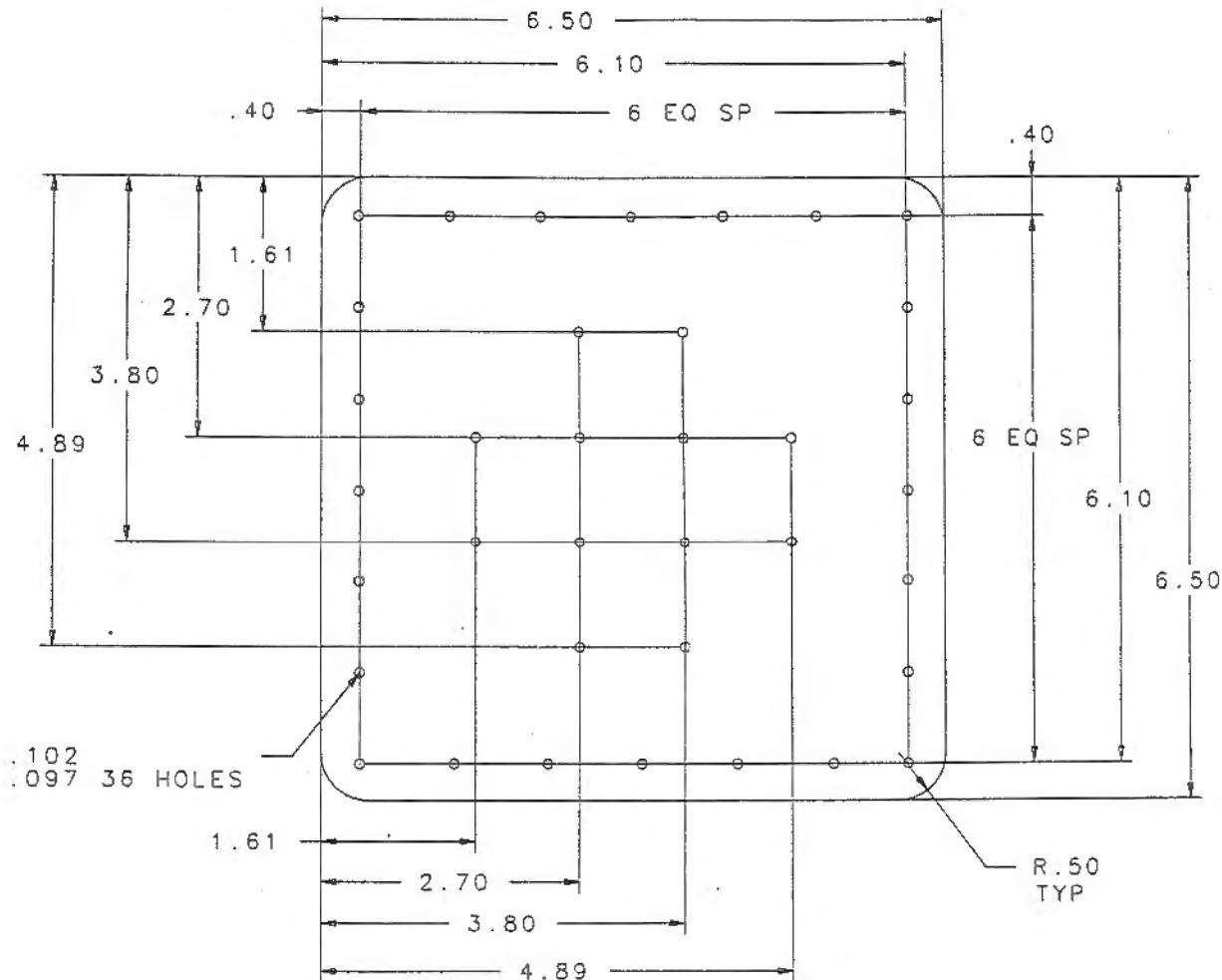


**DART**

DESIGN JB	DRAWN BY DS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2631
DATE 96:12:05		TITLE INNER DOUBLER
		REV B SHEET 1 OF 1 SCALE NTS
B	97:04:22	CHANGE DESIGN

**RELEASED**  
97-04-22 PS

## DETAIL INNER DOUBLER

.040" - 2024 AL ALY MATERIAL  
QQ-A-250/5 TEMP T3 (INIT) T3 (FINAL)  
QTY REQD - 2

FINISH: ACID ETCH, ALODINE